



## NC programming and machining technology (based on articles vocational courses in mechanical and electrical planning materials)

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By ZHANG LI HUA // MA LI KE

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 242 Publisher: Dalian University of Technology Pub. Date :2008-06-01 version 2. Contents: Chapter 1 CNC Programming CNC machining of the basic concepts 1.1 1.2 1.3 CNC machine tool coordinate system The steps and methods of CNC programming CNC machining technology based 1.4 1.5 1.6 CNC turning technology-based processing centers and CNC milling CNC machining processes commonly used tool based 1.7 Review Questions Chapter 2 CNC turning CNC lathe programming 2.1 2.2 Overview of the basic functions of CNC lathe CNC lathe 2.3 2.4 basic programming instructions 2.5 Turning circle threaded programming tool compensation 2.7 2.6 2.8 SINUMERIK 802D system programming subroutine instruction About 2.9 Huazhong CNC lathe programming instructions HNC-21/22T 2.10 Introduction to CNC lathe programming typical synthesis examples in Chapter 3 Review Questions Programming CNC milling basic programming methods 3.1 Overview 3.2 3.3 user macro .4 Modern CNC programming system for high-level system programming instructions 3.5 SINUMERIK 802D 3.6 Introduction to Central HNC-1M milling CNC programming instruction synthesis examples 3.8 Introduction 3.7 Overview 3.9 machining center machining center programming 3.10 3.11 Vertical Machining Center Horizontal...

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